# Proportional pressure relief valve type WZPSE6

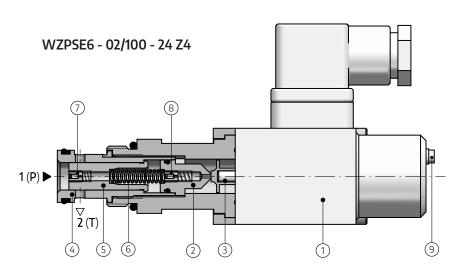
NS 6 |  $p_{max}$  35 MPa |  $Q_{max}$  60 dm<sup>3</sup>/min | WK 495 880



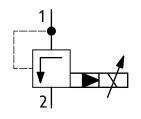
# **DATA SHEET - OPERATION MANUAL**

## **APPLICATION**

Electrically, proportionally operated pressure relief valves **WZPSE6...** type are used for controlling pressure in a hydraulic system. The pressure setting in a hydraulic system is related to the solenoid current.







## **OPERATION DESCRIPTION**

WZPSE6... is a pilot operated valve. Pressure from port 1 (P) through orifices 7 and 8 and adjusting orifice 2 acts on the blind 3 connected with the plunger of a proportional solenoid 1. Pushing force of the blind 3 to jet 2 is proportional to the amperage of current flowing through the solenoid 1. A digital controller (see table below) can be used for supplying the solenoid 1. If the pressure acting on the blind 3 is higher than the set pressure, the blind 3 is moved and the pressure

in the upper part of the spool  $\bf 5$  decreases. As a result, the spool  $\bf 5$  moves in the sleeve  $\bf 4$  and the flow from port  $\bf 1$  ( $\bf P$ ) to  $\bf 2$ ( $\bf T$ ) opens. The spring  $\bf 6$  keeps the spool  $\bf 5$  in a position cutting off the flow.

**NOTE:** The valve must be thoroughly bled by using the bleeding screw **9** to work properly. In case of occurence of any vibrations, one must adjust the bias current at the solenoid controller.

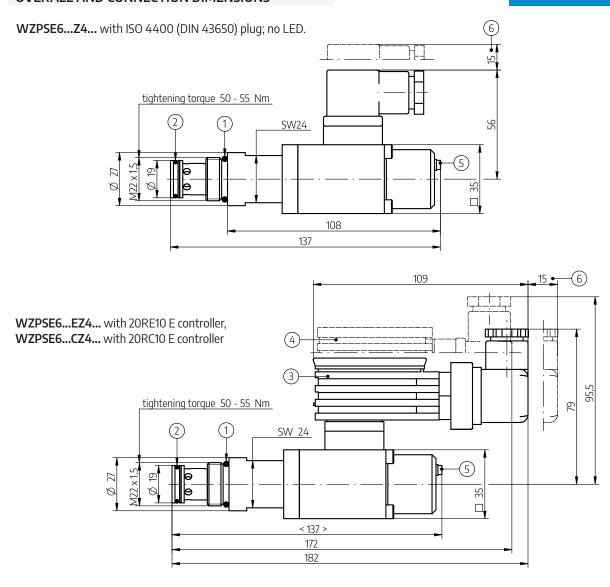
# **TECHNICAL PARAMETERS**

type of hydraulic fluid		mineral oil		working position	any position (horizontal recommended)		
required fluid cleanliness class		ISO 4406 class 20/18/15		hysteresis	2,5% of max. pressure		
nominal viscosity of hydraulic fluid		37 mm²/s at temperature 55°C		setting pressure repeatability	±2%		
viscosity range of hydraulic fluid		2,8 ÷ 380 mm²/s		supply voltage	12V;	24V	
fluid temperature range (in tank)		recommended 40 ÷ 55 °C, max20 ÷ 70°C		control current I <sub>max</sub>	1,35 A;	0,68 A	
ambient temperature range		-20 ÷ 50°C		resistance of cold solenoid	6 Ω;	24,2 Ω	
max. working pressure		in port P: 35 MPa, in port T: 21 MPa		coil in temp. 20°C			
nominal flow		60 dm³/min		weight (without electronic controller)	0,9 kg		
controller	data sheet	only for versions	delivery	setting			
20RE10 E	WK 420 820	WZPSEE	included	when supplied with a stabilised voltage 12 to 24V DC, set the max. value of current I <sub>max</sub> depending on the selected value of supply voltage of digital controller. Control voltage: 0÷5V; 0÷10V.			
20RC10 E	WK 427 790	WZPSEC	included	when supplied with a stabilised voltage 12 to 24V DC, set the maximal value of current $I_{\rm max}$ depending on the selected value of supply voltage of digital controller.			
20RE10 D	WK 420 810	-	not included	only for supply voltage of 24V electronic controller			

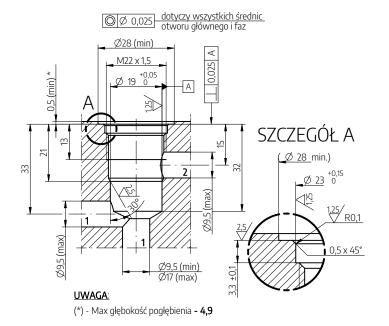
assembly and operation requirements at www.operating-conditions.ponar.pl



## **OVERALL AND CONNECTION DIMENSIONS**



**valve cavity M - 06 - 2** (M22 x 1,5; 2-way) tightening torque (Md = 50-55 Nm)



- 1. O-ring 18 x 2,65
- 2. O-ring 15,6 x 1,78
- 3. 20RC10E\* digital controller of solenoid with ISO 4400 (DIN 43650-A) plug (see page 1)
- 4. 20RE10E\* digital controller of solenoid with ISO 4400 (DIN 43650-A) plug (see page 1)
- 5. Bleeder screw
- 6. Space required to remove the plug

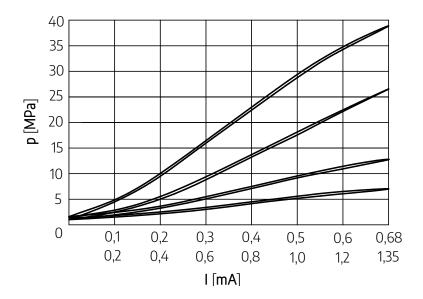
# NOTE:

(\*) - controller delivered with a default pre-set option of control signal **0** ÷ **10V** 



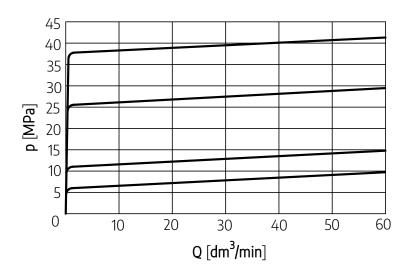
# PERFORMANCE CURVES

measured at viscosity  $v = 41 \text{ mm}^2/\text{s}$  i temp.  $t = 50 ^{\circ}\text{C}$ 



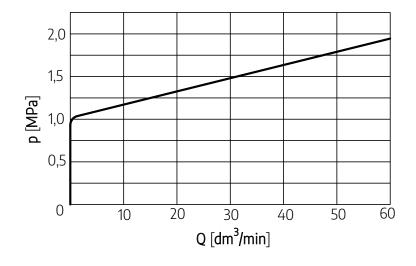
operating pressure **p** in relation to current **I** 

flow rate  $\mathbf{Q} = 10 \text{ dm}^3/\text{min}$ 



operating pressure **p** in relation to flow rate **Q** 

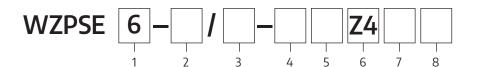
current I = I max



minimal settable pressure **p** in relation to flow rate **Q** 

current | = | min





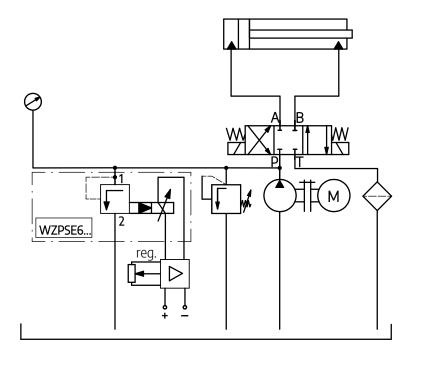
1 nominal size (NS)		4 type of solenoid coil		7 sealing	
NS6 =	6	with max current $I_{max} = 1,35 A=$	12	NBR (for fluids on mineral	
		with max current I = 0,68 A =	24	oil base) =	Ø
2 series number				FKM (for fluids on phosphate	
series 02 =	02	5 electronic controller		ester base) =	V
(00÷09) connection and instal	lation	without a controller =	Ø		
dimensions unchanged	0X	with a 20RC10E controller =	C	8 further requirements = *	
		with a 20RE10E controller =	Ε	(to be agreed upon with the ma-	
3 working pressure range				nufacturer)	
5 MPa =	50	6 electrical connection			
10 MPa =	100	ISO 4400 (DIN 43650-A)			
20 MPa =	200	without LED =	<b>Z</b> 4		
35 MPa =	350				

Ø indicates that the box should be left blank.

The symbols in bold are the preferred versions available in short delivery time.

Coding example: **WZPSE6 - 02/100 - 24Z4** 

# **EXAMPLE OF APPLICATION IN A HYDRAULIC SYSTEM**



# **SUBPLATES**

Subplates must be ordered according to data sheets:

- WK 495 531 subplate 2 UL 06/1... 2 thread connections G3% or G1/2
- WK 495 532 subplate 2 UL 06/2... 3 thread connections G3% or G1/2
- WK 495 533 subplate 2 UL 06/3... 3 thread connections G% or G½

Subplates must be ordered separately.

## CONTACT

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